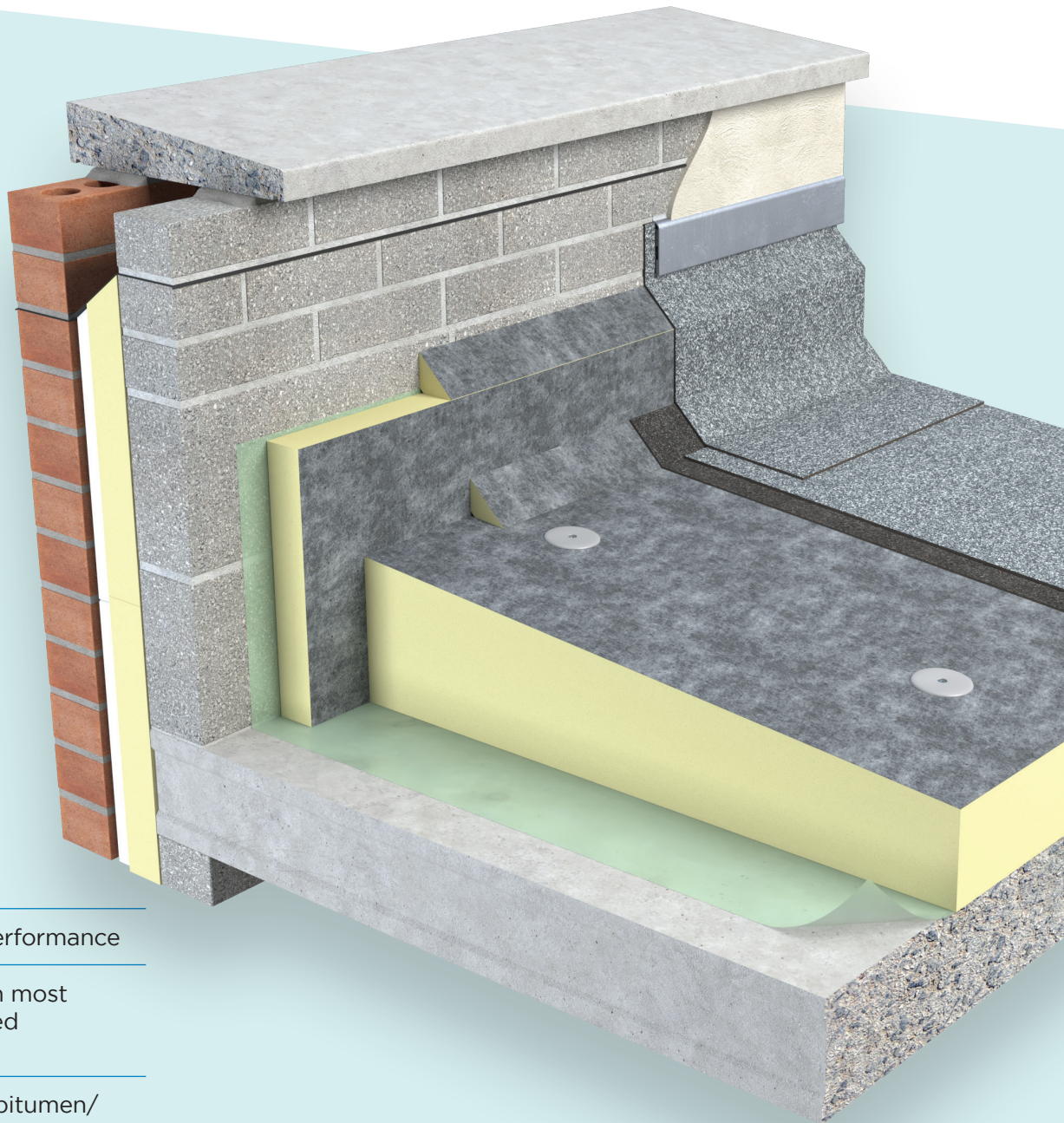


# FLAT ROOF TOTAL FLAT ROOF SOLUTIONS

Partially Bonded Torched-on Built-up Bituminous Felt Systems

TR/BGM



High Thermal Performance

Compatible with most  
bituminous based  
roofing systems

Fleece finished bitumen/  
glass fibre facings



Compatible with most bituminous based roofing systems

**FLAT ROOF** TOTAL FLAT ROOF SOLUTIONS

Partially Bonded Torched-on Built-up Bituminous Felt Systems

**TR/BGM**

**Tapered Roof BGM** is a high performance Polyisocyanurate tapered roof insulation with a polypropylene fleece finished bitumen/glass fibre working surface and a mineral glass facing to the under side. (These boards are not reversible) They are suitable for use below most bitumen based partially bonded built up roofing systems. This product is part of Unilin's comprehensive range of high performance tapered roof boards providing total solutions for tapered roof projects. An Environmental Product Declaration (EPD), certified by IGBC is available for this product. Please contact technical support for further details.

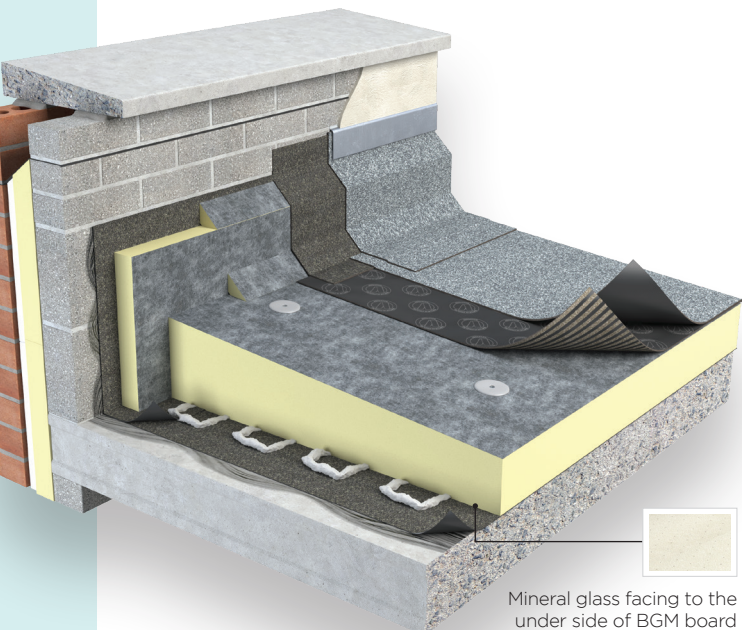


**Roof Design**

The BGM boards are suitable for use with most bitumen based water proofing systems including those using a BS EN 13707: 2013 (Flexible sheets for waterproofing. Reinforced bitumen sheets for roof waterproofing) type 3G perforated base layer. The roof should be laid in accordance with BS 8217 (Reinforced bitumen membranes for roofing. Code of practice). During the construction process, the construction should be protected from rain penetration during breaks in the process.

**Falls**

The fall on a flat roof should be designed to ensure that rainfall does not pond. These boards provide a practical solution to Water Ponding with insulation and drainage in a single system.



Mineral glass facing to the under side of BGM board

**Roof Loading**

These boards are suitable for use on roof decks that are subject to limited maintenance foot traffic. Walkways should be provided on roofs requiring regular pedestrian access. When the roof is complete, protective boarding should be laid if additional sitework is to be carried out.

**Roof Finish**

Built up roofing systems should be finished with a suitable reflective layer such as chippings. Advice should be sought from system manufacturer.

**Fire Performance**

The fire rating, when tested to EN 13501-5 and BS 476 Part 3 'External Fire Exposure Roof Test', will be dependent upon waterproofing system specified. external fire exposure roof test.

**Vapour Control Layer**

Decks should be primed before the application of the hot bitumen used to bond the vapour control layer. Reference should be made to BS8217 when applying the vapour control layer. Carry the VCL past the insulation and seal with the parapet wall. Torch on VCL's also available.

**Laying (Metal Deck)**

On metal decks, Unilin TR/BGM should be laid break bonded into hot bitumen (max temperature 240°C) mopped or poured over the vapour control layer. The boards can also be mechanically fixed or the mineral coated glassfibre facer (MG) can be adhered with other suitable adhesive. Fixing heads should be sealed with bitumen.

**Laying (Concrete Deck)**

Ensure concrete decks are clean, dry, without projections. Primer should be laid in accordance with the manufacturer's instructions. The vapour control layer should be fully bonded to the deck and the Unilin TR/BGM should be laid into hot bitumen on the vapour control layer in a break bonded pattern. The boards can also be mechanically fixed or the mineral coated glassfibre facer (MG) can be adhered with other suitable adhesive. Fixing heads should be sealed with bitumen.

**Laying (Plywood Deck)**

On plywood decks, Unilin TR/BGM should be fully bedded in hot bitumen over a continuous vapour control layer which has been nailed or bonded to the deck. The boards can also be mechanically fixed or the mineral coated glassfibre facer (MG) can be adhered with other suitable adhesive. Fixing heads should be sealed with bitumen.



FLAT  
ROOF

## TR/BGM

### Daily Working Practice

The facing of these boards should not be considered as temporary waterproofing, when work is interrupted or at the end of each day, a night joint must be made to prevent water penetration. Unilin tapered boards should be waterproofed as soon as possible after fixing.

### Fixing

The specification for fixing of Unilin roof boards will vary with the location, roof height/width and topographical data, architectural specification should be consulted. Generally with 1200mm x 1200mm boards, a minimum of 4 fixings per board, located between 50mm and 150mm from all edges, additional fixings may be placed along the centre line. Counter sunk washers, 5mm in diameter should be used with each fixing. However, BS 6399 Part 2 or BS EN 1991-1.4: 2005 + A1: 2010 (National Annex to Eurocode 1.Actions on structures. General Actions. Wind Actions) should always be consulted. In two layer systems, all layers should be fixed in accordance with the contained instructions. It is recommended to seek advice from the fixing manufacturer for specific guidance.

### Bitumen Based Built Up Roofing Systems

Technical guidance from the appropriate bitumen waterproofing manufacturer should be sought as to assure proper installation of the bonded built up roof system.

### Fire

Each project should be assessed for suitability of torch on applications. The suitability of materials, substrates and specifications should be assessed before commencement. Application of the torch on system should be undertaken only by fully trained personnel with appropriate fire precautions and fire extinguishing equipment available at hand. All timber roof components, and most insulations materials are combustible, and will be vulnerable to naked flame, these materials may be hidden from view. Due attention should be given and all precautions taken. This is the responsibility of the operatives.

### Specification Clause

The flat roof insulation shall be Unilin Insulation Thin-R TR-BGM \_\_\_mm thick manufactured to EN 13165 by Unilin Insulation comprising a rigid Polyisocyanurate (PIR) core between fleece finished bitumen/glass fibre facings with a Agrément declared Lambda value as low as 0.024 W/mK. The flat roof insulation shall be installed in accordance with instructions issued by Unilin Insulation.

Refer to NBS clause J42 420, J42 10.

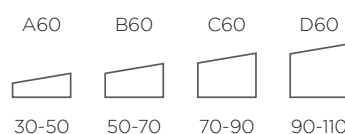


### The Unilin Xtrafall pre-fabricated system

Unilin pre-fabricated single layer tapered roofing panels provide the most flexible, cost effective solutions that can be designed to meet a wide range of criteria in new and refurbished flat roofs. Unilin can provide bespoke solutions with a range of thickness from 30mm to 400mm, this enables faster installation and reduces site generated waste (see XtraFall brochure).

#### TR/MG Tapered 1:60

1200 x 1200



#### Flat

2400 x 1200



**Note:** 1:80 subject to quantity & lead time. As prefabricated only. Alternative tapers available on request.

## TR/BGM

Length (mm)                      1200

Width (mm)                        1200

Other sizes are available subject to quantity and lead time.

Note: Unilin Ltd. reserves the right to amend product specifications without prior notice.

## Property & Units

Density (Foam Core)            32 kg/m<sup>3</sup>

Compressive Strength           >150kPa@10% Compression

Thermal Conductivity           0.024 - 0.027 W/mK

Reaction to Fire                    NPD

Note: The boards can also be used in mechanically fastened or loose laid ballasted bituminous roofing systems.

## HANDLING, CUTTING & STORAGE

Unilin insulation should be stored off the ground, on a clean, flat surface and must be stored under cover. The polythene wrapping is not considered adequate protection for outside exposure. Care should be taken to protect the insulation in storage and during the build process.

The insulation boards can be readily cut using a sharp knife or fine toothed saw. Ensure tight fitting of the insulation boards to achieve continuity of insulation as asked for within the ACDs. Appropriate PPE should be worn when handling insulation. Please refer to Health & Safety data sheets on our website.

The boards are wrapped in polythene packs and each pack is labelled with details of grade/type, size and number of pieces per pack.

### Durability

Unilin Insulation products are stable, rot proof, provide no food value to vermin and will remain effective for the lifetime of the building, dependent on specification and installation. Care should be taken to avoid contact with acids, petrol, alkalis and mineral oil. When contact is made, clean materials in a safe manner before installation.





# Expect more Knowledge

Unilin Insulation, formerly Xtratherm, is one of Ireland's largest manufacturers and suppliers of insulation. We have a 30 plus year history of working in partnership with construction professionals to close the gap between design and as-built performance.

Higher standards of fabric performance call for greater adherence to best practice detailing. To achieve this and to 'close the gap' between design and build, we provide a dedicated Technical Team, all qualified to the highest standards of competency in U-Value calculation and condensation risk analysis.

#### Here to support you

- BRE listed Thermal Bridging Detailing
- BRE/NSAI Trained Modelling
- BBA/TIMSA calculation competent
- Warranted Calculations available
- Immediate technical response
- DEAP Qualified
- Insulation systems to deliver real onsite performance

#### Get in touch

T: +353 (0) 46 906 6050 E: [info.ui@unilin.com](mailto:info.ui@unilin.com) [unilininsulation.ie](http://unilininsulation.ie)

**FREE**  
One-to-one  
advice



### Unilin Insulation Ireland Ltd

Liscarton Industrial Estate  
Kells Road, Navan  
Co. Meath, Ireland  
C15 NP79

t. +353 (0)46 906 6000

e. [info.ui@unilin.com](mailto:info.ui@unilin.com)

[unilininsulation.ie](http://unilininsulation.ie)

### The Sustainable Solution

Specifying Unilin Insulation is a real commitment to minimising energy consumption, harmful CO<sub>2</sub> emissions and their impact on the environment. Using our products is one of the most effective ways to reduce energy consumption – in fact, after just eight months the energy they save far outweighs the energy used in their production. In addition, our manufacturing facilities operate to an ISO 14001 certified Environmental Management System.

### Environmental Product Declaration (EPD)

An Environmental Product Declaration or EPD for a construction product indicates a transparent, robust and credible step in the pursuit and achievement of real sustainability in practice, it is a public declaration of the environmental impacts associated with specified life cycle stages of that product. Unilin EPDs have been independently verified in accordance with EN 15804+A2:2019 and ISO 14025 accounting for stages of the LCA from A1 to A3, with options A4-A5 and modules C1-C4 and D included. The process of creating an EPD allows us to improve performance and reduce resource wastage through improvements in product design and manufacturing efficiency. They play a crucial role in manufacturing and construction and are increasingly asked for by industry.

### EPDs and BREEAM

BREEAM is primarily trying to encourage designers to take EPDs into consideration when specifying products. BREEAM requires EPDs to be verified by a third-party. For the Mat O2 category, points are awarded based on whether EPDs are generic, manufacturer-specific, or product-specific. Non 3rd party verified EPDs to EN 15804 cannot be accepted. All of Unilin EPDs are externally verified.

### Responsible Sourcing

Unilin has BES 6001 certification for responsible sourcing. The second BREEAM credit under that category is based on responsibly-sourced materials – at least 80% of the total insulation used in roofs, walls, ground floors and services must meet any of tier levels 1 to 6 in the BREEAM table of certification schemes. Our Environmental Management System is certified under EN ISO 14001, and our raw materials come from companies with similarly certified EMS (copies of all certificates are available for BREEAM assessments). This level of responsible sourcing meets tier level 6 in the BREEAM table.

Good workmanship and appropriate site procedures are necessary to achieve expected thermal and airtightness performance. Installation should be undertaken by professional tradespersons. The example calculations are indicative only, for specific U-Value calculations contact Unilin Insulation Technical Support. Unilin technical literature, Agrément certifications and Declarations of Performance are available for download on the Unilin Insulation website. The information contained in this publication is, to the best of our knowledge, true and accurate at the time of publication but any recommendations or suggestions which may be made are without guarantee since the conditions of use are beyond our control. Updated resources may be available on our websites. All images and content within this publication remain the property of Unilin Insulation.



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ISO 9001 Quality Management Systems  
ISO 14001 Environmental Management Systems